



BW FINEDRAW 1100

Water insoluble Drawing Fluid

Description BW FINEDRAW 1100 is designed to be suitable for aluminium wire, bar

drawing operations providing high lubricity by using a excellent lubricant

additives and friction modifier.

Benefits 1. Lubrication additives reduce the friction.

2. It has a good antirust properties.

3. Excellent oxidative stability and long sump life.

4. Improved surface finish and no scratching.

5. Less deterioration and excellent antioxidant.

Typical properties

| Items | Results | Test method |
|--------------------------|---------------|-------------|
| Appearance, conc | Yellow liquid | - |
| Specific gravity, 15/4 ℃ | 0.893 | ASTM D1122 |
| Viscosity, 40°C,mm2/s | 112 | ASTM D445 |
| Flash point, ℃,COC | 215 | ASTM D92 |

^{*} Above test results are new fluid's typical properties, can be changed by quality improvement.

Application It can be used at drawing operations of Copper or Aluminium(alloy)

It is suitable for low speed drawing process of medium~fine sized wire.

Term of validity 12 months from the date of manufacture at sealed state, 0 to 40 ℃.

Safety information Refer to the our MSDS for safety information

1.attention subject (when use)

Completely remove existing fluids, chips from system.

Keep drum sealed.

Do not allow moisture penetrate into Neat type oil. Storage drums laid and avoid contacting with land.

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